



THANK YOU

for purchasing a custom exhaust for your Honda Ruckus.

To install your exhaust please use these following steps.

1. Install the muffler bracket to the back of the motor *(behind the fan there are 2 holes)*, at this point leave the brackets loose, but aligned with 50mm bolts finger tight.

2. Next, install the new muffler gasket under the cylinder head of the motor followed by the flange portion of the header. Additionally, **leave the header only finger tight at this point.**

3. If the muffler has a band, now is the time to place that on and line it up with the hole on the exhaust hanger bracket.

4. Align the final bolt through the muffler and into the bracket installed in step 1. the bolt goes in from behind the bracket.

**nut will be facing you on two bros exhaust only all other nut is facing left.*

5. Slowly tighten all the remaining bolts little at a time each bolt so the system comes to rest in the desired position.

6. Install supplied spring(s) with tool or needle nose pliers on exhaust to secure muffler to header. *(custom corkscrew exhaust use m6 bolt and lock washer to hold muffler to header)*

7. If exhaust has a wide band bung put anti-seize on threads. if not using wide-band stainless cap over o2 bung. *(only certain models have o2 bung)*

8. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot.

- It is normal for white smoke to appear the first time you start the bike.
- This is the packing/manufacturing oil from inside burning off.
- Check gaps for leaks if you find a leak a little high temp silicon sealant should fix it.
- After 50 to 100 miles, recheck all fasteners for tightness.